

INTERCHANGEABLE TOOLING
"TAKE A MINUTE TO THINK ABOUT DOWN TIME"

Annually, businesses expend large amounts of time and money to prevent or eliminate down time since budgets keep getting tighter and tighter due to a closely managed bottom lines. In the world of 24/7 operations, idle machine time is truly lost time which impacts business negatively. Something as simple as your choice of tooling could increase your company's profitability.

Next time you order a set of shaped tools, e.g., caplet or ovals, ask for interchangeable tooling. You will receive a special die setting tool and a complete set of interchangeable upper punches for a small up-charge. The die setting tool is used to both position and seat all of the dies in the press turret thus combining two operations into one. Additional savings can be realized if the upper punches must be removed for cleaning and inspection during a campaign. The punches can be quickly reloaded in the turret in any order without the need to match a particular die.

Many companies see a complete return on their investment during the first machine set up by just reducing labor costs. The cost for this premium feature is very nominal, but the savings keep multiplying at every press set up. In the long run, your reduced down time equates to shorter lead times and potentially higher volumes. All because you chose to buy interchangeable tooling!

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